

T1000 OPAL™ Series

HARMONIC MITIGATING TRANSFORMER OPTIMIZED FOR 30% LESS LOSSES THAN DOE2016 WHILE DELIVERING IMPROVED POWER QUALITY IN HARMONIC-RICH ENVIRONMENTS

APPLICATION

The OPAL™ Series T1000-30H™ model is an ultra-efficient dry-type low-voltage harmonic mitigating isolation transformer that delivers an average of 30% less losses than a comparable U.S. DOE 2016 transformer, under a heavy harmonic-rich load. T1000-30H is optimized to reduce voltage distortion in harmonic-rich environments.

KEY PERFORMANCE CHARACTERISTICS

OPAL-T1000™ transformers treat the 3rd harmonic through secondary flux cancellation and reduce fundamental current imbalance. Unlike delta-wye transformers, OPAL-T1000 windings are configured such that 3rd and other zero sequence currents in the transformer do not couple into the primary winding. 5th and 7th harmonics are treated on a system basis at the common point upstream, by alternating phase-shifted models.

DOE 2016 IDENTIFIES BILLIONS IN SAVINGS BEYOND NEW LEGAL MINIMUM & POWERSMITHS OPAL™ DELIVERS

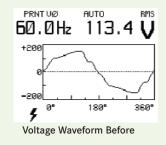
Most manufacturers have designed their low-voltage transformers to just meet the new U.S. Dept. of Energy law (DOE 2016), setting minimum efficiency at a single required 35% load point, under an ideal sine wave factory test profile, sacrificing performance elsewhere. The DOE quantifies savings for going beyond DOE 2016 in billions of dollars. Furthermore, the DOE states that lifecycle savings can be maximized by optimizing for real-world loading. Powersmiths OPAL™ - Optimized Performance of the Application Load enables customers to access these savings − backed by real-world performance verification.

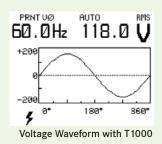
OPAL™ - OPTIMIZED PERFORMANCE FOR THE APPLICATION LOAD

To achieve these savings, Powersmiths developed and implemented a design best practice called OPAL™ – Optimized Performance for the Application Load. Recognizing that the transformer has much more impact in an electrical system than just efficiency, OPAL considers the system as a whole, including goals like managing impedance, arc flash, fault level, inrush, harmonics, and more. OPAL is possible thanks to the tight feedback loop between design, onsite manufacturing, and extensive ongoing real world operating performance verification.

EXPANDED KVA SELECTION ENABLES RIGHT-SIZING

Powersmiths enables right-sizing of electrical infrastructure by offering a much broader selection of transformer kVA sizes. The capital cost, operating cost and footprint reductions can be dramatic - on the order of 30-50%, through smaller transformers, breakers, conductors, and distribution panels.









75kVA T1000-30H™ shown with Cyberhawk TX[™], hinged door and Rotatable IR Port[™]

RETROFIT CONSIDERATIONS

Powersmiths' flexible design and manufacturing process removes the many barriers associated with replacing an existing transformer, including footprint, impedance, internal terminal layout, inrush, fault and arc flash levels.

GUARANTEED PERFORMANCE FOR 32 YEARS

In a world filled with small print disclaimers and limited DOE compliance testing, you can count on Powersmiths performance because we guarantee that every transformer we manufacture meets our published technical data, and furthermore that this performance is met over the full term of our 32-year pro-rated warranty. Being able to trust that savings are both real and long-term is part of why organizations choose Powersmiths.

ENVIRONMENTAL/GREEN BUILDING/LEED®/NET ZERO

By going meaningfully beyond the DOE 2016 baseline efficiency, the T1000 contributes to green building, LEED®, Net Zero and carbon footprint reduction goals. Additional benefits include our ISO14001 certified manufacturing, integrated metering and ability to integrate with the Powersmiths WOW™ Sustainability Management Platform.

CERTIFICATIONS & TESTING

Powersmiths certifications include ISO 9001 (Quality), ISO 14001 (Environment), ISO 17025 (Efficiency Test Lab), UL and CSA. In addition to standard industry tests, Powersmiths has a production-integrated nonlinear load test program that enables efficiency verification comparable to real-world conditions, as well as IPMVP compliant field measurement of losses and efficiency.

METERING & ARC FLASH OPTIONS

Integrated metering can provide information about capacity utilization, load profiles, power quality and energy use. The lockable hinged door option as well as our patented Rotatable IR Port™ option enable quick, safe access to internal transformer connections, which reduces arc flash risk. Powersmiths also offers transformers with Integrated Breakers, for details refer to Energy Station TX™ product information.

KEY FEATURES

- Powersmiths OPAL™ Optimized Performance for the Application Load
- Significant energy savings beyond U.S. DOE 2016
- Harmonic mitigiation with proven power quality and efficiency improvement in harmonic-rich, heavy load environments
- Avoids expensive changes to the electrical system from traditional high efficiency issues like high inrush, low impedance, increased fault and arc flash levels
- Available with wide range of safety & performance features like integrated hinged door, 360° Rotatable IR Port™, Metering & Logging
- Manufactured in a certified ISO 9001, ISO 14001 and ISO 17025 facility for quality, low environmental impact, and transformer efficiency testing

¹ U.S. Department of Energy, 10 CFR Part 431, [Docket No. EERE-2010-BT-STD-0048] Energy Conservation Program: Energy Conservation Standards for Distribution Transformers; Final Rule, April 18, 2013.

TECHNICAL SPECIFICATIONS

The T1000-30H™ is an ultra efficient harmonic mitigating dry-type low-voltage isolation transformer that meaningfully exceeds the U.S. Dept. of Energy's new minimum efficiency law, commonly referred to as DOE 2016. It is optimized to maximize energy savings and electrical system compatibility in heavily loaded harmonic-rich applications, where it delivers an average of 30% savings compared to a comparable DOE 2016 transformer.

T1000-30H is copper-wound, has a 105°C operating temperature rise, a 120% continuous duty overload capacity, is K-20 rated per C57.110 (K-13 for 400kVA and larger), has a common-core, 10kV BIL, 200% rated neutral, is 60Hz rated (std), built to NEMA ST-20 and other applicable ANSI and IEEE standards, and is UL Listed, CSA Approved. Both primary and secondary terminals and voltage taps (typically six 2.5%) are all front-accessible. The T1000-30H has a 220°C class insulation system that is NOMEX-based with an Epoxy Co-polymer impregnant with technical performance characteristics that embed lower environmental impact, long term reliability and long life expectancy. The T1000-30H carries OSHPD and IBC Seismic Certification. The seismic bracing option provides a higher 2.28g certification. The T1000-30H comes standard in a Type 2 ventilated drip-proof indoor enclosure made of heavy gauge steel finished with epoxy powder coating for durability and low environmental impact, which is UL Listed for 2" rear clearance - a significant improvement over the typical industry 6" limit. A wide variety of enclosures and options are available.

Low Noise: Keeping audible noise at a minimum is key. While the NEMA ST-20 standard sets levels referenced by industry, only a type test is required – so transformers on actual projects may be noisy. NEMA ST-20 also allows K-13 transformers to be even noisier. Powersmiths builds 3dB quieter than NEMA standard values, and 6dB quieter than the K-13 allowance. Furthermore, every unit is tested to ensure quiet operation. For very sensitive environments an additional 2dB lower noise option is available.

Electrostatic Shield Comes Standard: The T1000-30H comes standard with a single full-length copper electrostatic shield for high frequency noise attenuation. Dual and triple shields are available options. See technical data sheets and app note for comprehensive information.

Management of Impedance, Inrush, Fault Level, Arc Flash: Powersmiths OPAL™ design best practice includes addressing key transformer attributes like impedance, inrush, fault level, arc flash, to ensure smooth integration into an electrical system, avoiding the negative impacts often associated with higher efficiency. See individual technical data sheets for comprehensive values for all parameters.

Impedance: Impedance for the T1000-30H is kept at or above 3.8% in order to manage downstream fault current and arc flash levels, and stay within capacity (kAIC) ratings. Higher impedance is available to meet specific project needs.

Inrush: Inrush currents are managed in order to avoid nuisance tripping of the primary breaker and to enable design engineers to use standard 125% rated primary protection, thereby avoiding expensive design changes that otherwise may be needed. Very low inrush designs are available as specific projects may require, for example some datacenter and medical applications.

ORDERING INFORMATION

OPAL PRODUCT FAMILY T1000 30H kVA Primary Rating Unit (9-1000 kVA) Phase Shift Primary/Secondary (0,30 standard; 15,45 and 20,40 are option	ge Secondary Voltage Input	OPT Options if applicable (see Available Options)
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TECHNICAL DATA

kVA	Audible Noise	Model Weight Range (lbs)	Standard Case Size (in)	
15	42 dB	275-325	17.5W x 17D x 27.5H	
20	42 dB	325-375	25.5W x 18D x 30H	
25	42 dB	350-400	25.5W x 18D x 30H	
30	42 dB	375-420	25.5W x 18D x 30H	
45	42 dB	500-550	25.5W x 18D x 30H	
50	42 dB	550-600	31.5W x 21.5D x 40H	
63	47 dB	600-650	31.5W x 21.5D x 40H	
75	47 dB	725-800	31.5W x 21.5D x 40H	
100	47 dB	875-975	31.5W x 21.5D x 40H	
112	47 dB	1000-1100	31.5W x 21.5D x 40H	
125	47 dB	1150-1250	37.5W x 26.5D x 48H	
150	47 dB	1300-1400	37.5W x 26.5D x 48H	
175	52 dB	1400-1500	37.5W x 26.5D x 48H	
200	52 dB	1500-1600	37.5W x 26.5D x 48H	
225	52 dB	1600-1750	37.5W x 31.5D x 52H	
250	52 dB	1750-1850	37.5W x 31.5D x 52H	
300	52 dB	2000-2150	37.5W x 31.5D x 52H	
400	57 dB	2500-2650	51.5W x 38D x 61H	
450	57 dB	2750-2900	51.5W x 38D x 61H	
500	57 dB	3150-3350	51.5W x 38D x 61H	
600	59 dB	3650-3800	64W x 47D x 67H	
750	61 dB	4150-4350	64W x 47D x 67H	
850	61 dB	4400-4800	contact factory	
1000	61 dB	4900-5300	contact factory	

AVAILABLE OPTIONS

Metering: Express Logger[™], SMART[™] or Cyberhawk TX[™] (see product cut sheets for details)

CC: Core & Coils available for OEM Integration

3R: Type 3R, sprinkler proof/ outdoor ventilated enclosure

OSEC: Enclosure for outdoor public areas **SS:** Painted stainless steel enclosure **NVI:** Non-ventilated indoor enclosure

IRP: 360° Rotatable IR Port^{TN}

HD: Hinged Door **F50:** 50 Hz design

2S: Dual electrostatic shields 3S: Triple electrostatic shields SPD: (120/208 V OR 277/480V)

PRO80: 80kA, 7 mode, Filter PRO120: 120kA, 7 mode, Filter PRO200: 200kA, 7 mode, Filter PRO240: 240kA, 7 mode Filter PROXX: Where XX is custom ID

LKS: Lug kit, screw-type LKC: Lug kit, compression type

LI: Custom Inrush
IMP: Custom Impedance
COL: Custom color

TS: Thermal sensors at 170°C and 200°C

RTR: Routine Test Report

NLT: Nonlinear Load Test with Certificate

2016TR: DOE 2016 Test Report

CTL: ISO 17025 Certified Test Lab, load profile test

SE: Sensitive environment, extra low noise SB: Certified Seismic Bracing for 2.28g (for Certificate details contact Powersmiths)

WM: Wall-mount kit up to 75kVA is available (sold separately)

NOTE: The above data applies to the standard configuration of each kVA. Selection of some options may change enclosure size and/or transformer weight. Some options may be mutually exclusive. Consult factory for detailed product data sheet for these and other configurations. Efficiencies tested according to U.S. Dept. of Energy's 10 CFR Part 431, a linear load test at 35% of nameplate capacity. Refer to technical data sheet for comprehensive information for each specific model, kVA, and option selected.

As design optimization is continuous, technical data is updated over time. Please check with Powersmiths for latest revision.

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